

Available online at www.sciencedirect.com



Journal of Hazardous Materials

Journal of Hazardous Materials 145 (2007) 331-335

www.elsevier.com/locate/jhazmat

Comparison of linear and nonlinear analysis in estimating the Thomas model parameters for methylene blue adsorption onto natural zeolite in fixed-bed column

Short communication

Runping Han^{a,*}, Yi Wang^b, Weihua Zou^a, Yuanfeng Wang^a, Jie Shi^a

^a Department of Chemistry, Zhengzhou University, No. 75 of Daxue North Road, Zhengzhou, Henan Province 450052, PR China ^b Engineering Institute of Engineering Corps, PLA University of Science and Technology, No. 1 of Fuxiang Line, Nanjing, Jiangsu Province 210007, PR China

Received 28 August 2006; received in revised form 11 December 2006; accepted 11 December 2006

Available online 16 December 2006

Abstract

Comparison analysis of linear least square method and nonlinear least square method for estimating the kinetic parameters was made using the experimental column data of methylene blue (MB) adsorption onto zeolite at different flow rates and initial concentration. The data were fitted to Thomas model equations using linear and nonlinear regressive analysis, respectively. The error analysis was performed. Present investigation showed that the linear and nonlinear methods are both suitable to predict the breakthrough curves using Thomas model parameters and the nonlinear method is better.

© 2006 Elsevier B.V. All rights reserved.

Keywords: Zeolite; Adsorption; Methylene blue; Thomas model; Linear analysis; Nonlinear analysis

1. Introduction

Many industries use dyes to color their products and also consume substantial volumes of water. The presence of small amounts of dyes in water is highly visible and undesirable [1,2]. Adsorption techniques have proved to be an effective and attractive process for removal of non-biodegradable pollutants (including dyes) from wastewater [2–5]. Activated carbon is commonly used as adsorbent to remove dyes in wastewater as it has excellent adsorption ability [6,7], but the high cost limits its widespread use. If the adsorbent material is of inexpensive material and does not require any expensive additional pretreatment step, the adsorption process will become economically viable.

Natural zeolite, which exists and is easily obtained in many places, is vast and cheap. Zeolite has been used as an adsorbent for the removal of dyes, ammonia ions and heavy metals from aqueous solution [8–10]. Methylene blue (MB) is selected as a model compound in order to evaluate the capacity of natural

0304-3894/\$ - see front matter © 2006 Elsevier B.V. All rights reserved. doi:10.1016/j.jhazmat.2006.12.027

zeolite for the removal of MB from its aqueous solutions in fixedbed column. MB has wider applications, which include coloring paper, dyeing cottons, wools, and coating for paper stock. Many researchers have studied the adsorption process by different lowcost adsorbents, such as rice husk [11,12], sawdust [13], chaff [14], leaf [15], industry waste [16], activated carbon [17] and clays [18].

Adsorption model were often used to express the relative adsorptive behavior and predict the adsorptive curve. The linear least-squares method to the linearly transformed adsorptive equations was widely applied to confirm the experimental data and models using coefficient of determination [19,20]. However, depending on the way adsorptive equation is linearized, the error distribution changes the worse [21–25]. So, it will be an inappropriate technique to use the linearization method for estimating parameters of adsorptive models.

The data obtained from batch adsorptive system are not applicable to continuous adsorptive system, thus continuous sorption studies are needed (e.g. in fixed-bed columns). In order to describe the fixed-bed column behavior and to scale up it for industrial applications, an accurate model has to be used [26–28]. Thomas model is often adopted to predict the adsorptive curve of breakthrough in fixed-bed mode [29,30]. Although

^{*} Corresponding author. Tel.: +86 371 67763707; fax: +86 371 67763220. *E-mail address:* rphan67@zzu.edu.cn (R. Han).

linear least-square regressive analysis is often used to obtain the Thomas model parameters [26–30], nonlinear regressive analysis is also adopted to determine the relative parameters [12,31]. But the comparison of linear and nonlinear method about Thomas model was not analyzed. Thus, in the present study, linear and nonlinear method is used to determine the Thomas model parameters and a comparative analysis was made between the linear and nonlinear method in estimating the relative parameters for the adsorption of MB onto zeolite. The error of prediction was also analyzed.

1.1. Thomas model

The data obtained in column in continuous mode studies was used to calculate maximum solid phase concentration of MB on adsorbent and the adsorption rate constant using the kinetic model developed by Thomas [32]. The Thomas model is one of the most general and widely used models in column performance theory. The expression by Thomas for an adsorption column is given as follows:

$$\frac{c_t}{c_0} = \frac{1}{1 + \exp(k_{\rm Th}q_0 x/v - k_{\rm Th}c_0 t)}$$
(1)

where k_{Th} is the Thomas rate constant (ml min⁻¹ mg⁻¹); q_0 is the equilibrium MB uptake per g of the adsorbent (mg g⁻¹); x is the amount of adsorbent in the column (g); c_0 is the influent MB concentration (mg l⁻¹); c_t is the effluent concentration at time t (mg l⁻¹); v is the flow rate (ml min⁻¹). The value of c_t/c_0 is the ratio of effluent and influent MB concentrations. The value of t is the flow time (min, $t = V_{\text{eff}}/v$, V_{eff} is effluent volume at time t).

The linearized form of the Thomas model is as follows [27–30]:

$$\ln\left(\frac{c_0}{c_t} - 1\right) = \frac{k_{\rm Th}q_0 x}{v} - k_{\rm Th}c_0 t \tag{2}$$

The values of k_{Th} and q_0 can be determined from a plot of $\ln(c_0/c_t - 1)$ against *t* at a given flow rate using linear least-square regressive analysis or from a plot of c_t/c_0 against *t* using nonlinear regression analysis as the values of c_t/c_0 is within 0.05–0.95.

1.2. The error analysis

In order to confirm the fit model for the adsorption system, it is necessary to analyze the data using error analysis, combining the values of determined coefficient (R^2) from regressive analysis. The calculated expressions of some functions are as following [33–36]:

(1) The sum of the squares of the errors (SSE)

$$SSE = \sum_{i=1}^{n} (y_{c} - y_{e})_{i}^{2}$$
(3)

(2) The sum of the absolute errors (SAE)

$$SAE = \sum_{i=1}^{n} |(y_{c} - y_{e})_{i}|$$
(4)

(3) The average relative error (ARE)

$$ARE = \frac{1}{n} \sum_{i=1}^{n} \left| \frac{y_{c} - y_{e}}{y_{e}} \right|$$
(5)

(4) The average relative standard error (ARS)

ARS =
$$\sqrt{\frac{\sum [(y_c - y_e)/y_e]^2}{n - 1}}$$
 (6)

where *n* is the number of experimental data points, y_c is the predicted (calculated) data with the Thomas model and y_e is the experimental data. In Eqs. (3)–(6), *y* represents the ratio of c_t/c_0 .

2. Materials and methods

The dye used in column experiments was MB (C.I. no. 52015). MB has a molecular weight of 373.9 g mol^{-1} , which corresponds to methylene blue hydrochloride with three groups of water. The structure of MB is as following:

The stock solutions of MB were prepared in distilled water (1 g l^{-1}) . All working solutions were prepared by diluting the stock solution with distilled water to the desired concentration. The values of solution pH are near 7.5.

The natural zeolite used in the present study was obtained from Xinyang city in China. Before use, the zeolite was crushed and sieved through mesh screens, and a fraction of the particles of average size (40–60 mesh) was soaked in tap water for 24 h, rinsed with distilled water in order to remove possible impurities that might induce clogging during the exchange in the column. After drying at 373 K in an oven, the sample was stored. Some of the specifications of this natural zeolite used in the present study are as following [37]: the analysis of XRD showed that the main composite of zeolite is clinoptilolite. The surface of zeolite is rough and it is composed of some elements, such as silicon, oxygen, aluminum and potassium, etc. The FT-IR spectra of zeolite composed of the peaks of sorbed water, vibration of framework and Si–O and A–O.

Column adsorption experiments were carried out using ten grams of zeolite, packed into a glass column (1.2 cm inner diameter and 30 cm in height) with a bed depth of 15 cm. The experiments were conducted by pumping a MB solution in down flow mode through the fixed-bed with a peristaltic pump at a specified flow rate. The temperatures of all experiments were 293 K. Samples were collected at regular intervals in all the adsorptive process. The concentration of MB in the effluent was analyzed using a UV spectrophotometer (Shimadzu Brand UV-3000) by monitoring the absorbance changes at a wavelength of maximum absorbance (668 nm).



Fig. 1. Breakthrough curves of the effect of flow rate and initial MB concentration on MB adsorption onto zeolite.

3. Results and discussion

3.1. The effect of flow rate on breakthrough curve

To investigate the effect of flow rate on MB adsorption, the influent MB concentration was held constant at 30 mg l⁻¹, and the flow rate was 2.2, 5.2 and 8.2 ml min⁻¹, respectively. The breakthrough curves were shown in Fig. 1. As shown in Fig. 1, in the interval of 100 min, the value of c_t/c_0 reached 0.008, 0.19 and 0.45 when the flow rate was 2.2, 5.2 and 8.2 ml min⁻¹, respectively.

It was shown that breakthrough generally occurred faster with higher flow rate. Breakthrough time reaching saturation was increased significantly with a decrease in the flow rate. When at a low rate of influent, MB had more time to contact with zeolite and it resulted in higher removal of MB ions from solution in column. The variation in the slope of the breakthrough curve and adsorption capacity may be explained on the basis of mass transfer fundamentals [38].

3.2. Effect of influent MB concentration on breakthrough curve

The effect of influent MB concentration on the shape of the breakthrough curves at the same flow rate (8.2 ml min⁻¹) was shown in Fig. 1. As shown in Fig. 1, in the interval of 50 min, the value of c_t/c_0 reached 0.18, 0.60 and 0.77 when influent concentration was 30, 50 and 72 mg 1⁻¹, respectively.

It was illustrated that the breakthrough time decreased with increasing influent MB concentration. At lower influent MB concentrations, breakthrough curves were dispersed and breakthrough occurred slower. As influent concentration increased, sharper breakthrough curves were obtained. These results demonstrate that the change of concentration gradient affects the saturation rate and breakthrough time. Similar results have been reported by other researchers [26,27].

3.3. Comparison of the Thomas models by linear and nonlinear regressive analysis

Tables 1 and 2 listed the model parameters of Thomas model and values of R^2 , SSE, SAE, ARE, ARS by linear and nonlinear regression analysis using least square method, respectively. Fig. 2 showed the experimental points, linear predicted points and nonlinear predicted points in different conditions according to the parameters of Thomas model in Tables 1 and 2. The values of equilibrium uptake per gram of the adsorbent (q_0 , mg g⁻¹) from experiment were also listed in Tables 1 and 2.

As seen from Tables 1 and 2, with the flow rate and initial concentration increasing, the values of k_{Th} became bigger, while the q_0 of equilibrium was decreasing. The capacity of MB adsorption onto zeolite was smaller compared to other adsorbents from

Table 1

Model parameters by linear regression analysis with the Thomas model for adsorption of MB onto zeolite

$c_0 (\mathrm{mg}\mathrm{l}^{-1})$	$v (\mathrm{mlmin^{-1}})$	Linear analysis							
		$k_{\rm Th} ({\rm mlmin^{-1}mg^{-1}})$	$q_{0-c} \ (\mathrm{mg} \ \mathrm{g}^{-1})$	R^2	SSE	SAE	ARS	ARE	$q_{0-e} (\mathrm{mg}\mathrm{g}^{-1})$
30	2.2	0.134	4.47	0.921	0.0538	0.902	0.276	0.164	4.36
30	5.2	0.255	4.25	0.835	0.143	1.38	0.500	0.282	3.96
30	8.2	0.390	4.00	0.804	0.145	1.36	0.592	0.349	3.61
50	8.2	0.350	3.79	0.719	0.570	2.83	0.691	0.429	2.46
72	8.2	0.358	3.25	0.723	0.547	2.44	0.780	0.398	1.83

Table 2

Model parameters by nonlinear regression analysis with the Thomas model for adsorption of MB onto zeolite

$c_0 (\mathrm{mg}\mathrm{l}^-)$	$v (\mathrm{mlmin^{-1}})$	Nonlinear analysis							
		$k_{\rm Th} ({\rm mlmin^{-1}mg^{-1}})$	$q_{0-c} \ (\mathrm{mg} \ \mathrm{g}^{-1})$	R^2	SSE	SAE	ARS	ARE	$q_{0-e} (\mathrm{mg}\mathrm{g}^{-1})$
30	2.2	0.126	4.30	0.955	0.0418	0.748	0.379	0.181	4.36
30	5.2	0.264	3.81	0.897	0.114	1.25	0.613	0.311	3.96
30	8.2	0.400	3.51	0.878	0.115	1.24	0.748	0.393	3.61
50	8.2	0.640	2.39	0.891	0.185	1.77	0.769	0.379	2.46
72	8.2	0.733	2.04	0.969	0.0468	0.730	0.648	0.257	1.83



B, C, D: $\nu = 8.2 \text{ ml min}^{-1}$, $c_0 = 72 \text{ mg } \Gamma^1$; F, G, H: $\nu = 8.2 \text{ ml min}^{-1}$, $c_0 = 50 \text{ mg } \Gamma^1$; J, K, L: $\nu = 8.2 \text{ ml min}^{-1}$, $c_0 = 30 \text{ mg } \Gamma^1$; N, O, P: $\nu = 5.2 \text{ ml min}^{-1}$, $c_0 = 30 \text{ mg } \Gamma^1$; R, S, T: $\nu = 2.2 \text{ ml min}^{-1}$, $c_0 = 30 \text{ mg } \Gamma^1$

Fig. 2. Comparison of experimental points, linear predicted points and nonlinear predicted points.

the values of q_0 listed in Tables 1 and 2 [39], but the natural zeolite is very cheap, so it is still considered as adsorbent to remove dyes from solution.

The results demonstrate that the values of the constant k_{Th} and q_0 obtained by nonlinear regression are not all consistent and have no similarity with the linear transform values. The same parameter values are somewhat close to those obtained by linearization, such as the SSE and SAE set at 30 mg l⁻¹ initial concentration.

Considering determined coefficients at the same condition, the value of R^2 from nonlinear regressive method was larger than that from linear regressive method and the error values of SSE and SAE from nonlinear method were lower at all experimental conditions. But concerning the values of ARE and ARS, the two methods were not consistent. Compared to the values of q_{0-e} and q_{0-c} listed in Tables 1 and 2, the difference of q_{0-e} from the experiment and q_{0-c} from nonlinear was smaller.

From Fig. 2, both linear methods and nonlinear methods are suitable for predicting the dynamic behavior of the column with respect to flow rate and inlet MB concentration. Furthermore, the nonlinear regressive method was more effective in predicting the sorption kinetics than linear method from the values of R^2 , SSE, SAE and the difference of q_{0-e} and q_{0-c} . This conclusion is the same as with other research results [21,22,24,39].

4. Conclusion

On the base of the experimental results of this investigation, the following conclusion can be drawn:

- (a) Variables, such as influent concentration and flow rate, can affect the breakthrough curve.
- (b) Natural zeolite as low-cost adsorbent to removal of MB from solution was efficient.
- (c) The linear method and nonlinear method are both used to predict the breakthrough curve using the Thomas model. But the nonlinear is more effective.

Acknowledgements

The authors express their sincere gratitude to Henan Science and Technology Department and the Education Department of Henan Province in China for the financial support of this study.

References

- G. Crini, Non-conventional low-cost adsorbents for dye removal: a review, Bioresour. Technol. 97 (2006) 1061–1085.
- [2] T. Robinson, G. McMullan, R. Marchant, P. Nigam, Remediation of dyes in textile effluent: a critical review on current treatment technologies with a proposed alternative, Bioresour. Technol. 77 (2001) 247–255.
- [3] A.K. Jain, V.K. Gupta, A. Bhatnagar, Suhas, Utilization of industrial waste products as adsorbents for the removal of dyes, J. Hazard. Mater. 101 (2003) 31–42.
- [4] V.K. Gupta, A. Mittal, L. Krishnan, V. Gajbe, Adsorption kinetics and column operations for the removal and recovery of malachite green from wastewater using bottom ash, Sep. Purif. Technol. 40 (2004) 87–96.
- [5] V.K. Gupta, A. Mittal, L. Krishnan, J. Mittal, Adsorption treatment and recovery of the hazardous dye, Brilliant Blue FCF, over bottom ash and de-oiled soya, J. Colloid Interface Sci. 293 (2006) 16–26.
- [6] V.K. Gupta, A. Mittal, R. Jain, M. Mathur, S. Sarwar, Adsorption of Safranin-T from wastewater using waste materials—activated carbon and activated rice husks, J. Colloid Interface Sci. 303 (2006) 80–86.
- [7] S. Wang, Z.H. Zhu, A. Coomes, F. Haghseresht, G.Q. Lu, The physical and surface chemical characteristics of activated carbons and the adsorption of methylene blue from wastewater, J. Colloid Interface Sci. 284 (2005) 440–446.
- [8] B. Armagan, T. Mustafa, M.S. Celik, Equilibrium studies on the adsorption of reactive azo dyes into zeolite, Desalination 170 (2004) 33–39.
- [9] M. Sarioglu, Removal of ammonium from municipal wastewater using natural Turkish (Dogantepe) zeolite, Sep. Purif. Technol. 41 (2005) 1–11.
- [10] J. Peric, M. Trgo, N. Vukojevic Medvidovic, Removal of zinc, copper and lead by natural zeolite—a comparison of adsorption isotherms, Water Res. 38 (2004) 1893–1899.
- [11] V. Vadivelan, K. Vasanth Kumar, Equilibrium, kinetics, mechanism, and process design for the sorption of methylene blue onto rice husk, J. Colloid Interface Sci. 286 (2005) 90–100.
- [12] R.P. Han, Y.F. Wang, W.H. Yu, W.H. Zou, J. Shi, H.M. Liu, Biosorption of methylene blue from aqueous solution by rice husk in a fixed-bed column, J. Hazard. Mater. 141 (2007) 713–718.
- [13] V.K. Garg, M. Amita, R. Kumar, R. Gupta, Basic dye (methylene blue) removal from simulated wastewater by adsorption using Indian Rosewood sawdust: a timber industry waste, Dyes Pigments 63 (2004) 243–250.
- [14] R.P. Han, Y.F. Wang, P. Han, J. Shi, J. Yang, Y.S. Lu, Removal of methylene blue from aqueous solution by chaff in batch mode, J. Hazard. Mater. 137 (2006) 550–557.
- [15] R.P. Han, W.H. Zou, W.H. Yu, S.J. Cheng, Y.F. Wang, J. Shi, Biosorption of methylene blue from aqueous solution by fallen phoenix tree's leaves, J. Hazard. Mater. 141 (2007) 156–162.

- [16] V.K. Gupta, I. Ali, V.K. Saini, Suhas, Removal of rhodamine B, fast green, and methylene blue from wastewater using red mud, an aluminum industry waste, Ind. Eng. Chem. Res. 43 (2004) 1740–1747.
- [17] K.V. Kumar, S. Sivanesan, Equilibrium data, isotherm parameters and process design for partial and complete isotherm of methylene blue onto activated carbon, J. Hazard. Mater. 131 (2006) 217–228.
- [18] A. Gurses, C. Dogar, M. Yalcin, M. Acikyildiz, R. Bayrak, S. Karaca, The adsorption kinetics of the cationic dye, methylene blue, onto clay, J. Hazard. Mater. 134 (2006) 237–244.
- [19] Z. Aksu, Application of biosorption for the removal of organic pollutants: a review, Process Biochem. 40 (2005) 997–1026.
- [20] R.P. Han, J.H. Zhang, W.H. Zou, J. Shi, H.M. Liu, Equilibrium biosorption isotherm for lead ion on chaff, J. Hazard. Mater. 125 (2005) 266–271.
- [21] Y.S. Ho, W.T. Chiu, C.C. Wang, Regression analysis for the sorption isotherms of basic dyes on sugarcane dust, Bioresour. Technol. 96 (2005) 1285–1291.
- [22] K. Vasanth Kumar, S. Sivanesan, Selection of optimum sorption kinetics: comparison of linear and non-linear method, J. Hazard. Mater. 134 (2006) 277–279.
- [23] K. Vasanth Kumar, Comparative analysis of linear and non-linear method of estimating the sorption isotherm parameters for malachite green onto activated carbon, J. Hazard. Mater. 136 (2006) 197–202.
- [24] K. Vasanth Kumar, Linear and non-linear regression analysis for the sorption kinetics of methylene blue onto activated carbon, J. Hazard. Mater. 137 (2006) 1538–1544.
- [25] K. Vasanth Kumar, S. Sivanesan, Sorption isotherm for safranin onto rice husk: comparison of linear and non-linear methods, Dyes Pigments 72 (2007) 130–133.
- [26] J. Goel, K. Kadirvelu, C. Rajagopal, V.K. Garg, Removal of lead(II) by adsorption using treated granular activated carbon: batch and column studies, J. Hazard. Mater. 125 (2005) 211–220.
- [27] R.P. Han, J.H. Zhang, W.H. Zou, H.J. Xiao, J. Shi, H.M. Liu, Biosorption of copper(II) and lead(II) from aqueous solution by chaff in a fixed-bed column, J. Hazard. Mater. 133 (2006) 262–268.

- [28] R.P. Han, W.H. Zou, H.K. Li, Y.H. Li, J. Shi, Copper(II) and lead(II) removal from aqueous solution in fixed-bed columns by manganese oxide coated zeolite, J. Hazard. Mater. 137 (2006) 1569– 1576.
- [29] Z. Akzu, F. Gonen, Biosorption of phenol by immobilized activated sludge in a continuous packed bed: prediction of breakthrough curves, Process Biochem. 39 (2004) 599–613.
- [30] M.Z. Othman, F.A. Roddick, R. Snow, Removal of dissolved organic compounds in fixed-bed columns: evaluation of low-rank coal adsorbents, Water Res. 35 (2001) 2943–2949.
- [31] G.Y. Yan, T. Viraraghavan, Heavy metal removal in a biosorption column by immobilized *M. rouxii* biomass, Bioresour. Technol. 78 (2001) 243–249.
- [32] H.C. Thomas, Heterogeneous ion exchange in a flowing system, J. Am. Chem. Soc. 66 (1944) 1664–1666.
- [33] N.K. Lazaridis, T.D. Karapantsios, D. Georgantas, Kinetic analysis for the removal of a reactive dye from aqueous solution onto hydrotalcite by adsorption, Water Res. 37 (2003) 3023–3033.
- [34] R. Leyva-Ramos, L.A. Bernal-Jacome, I. Acosta-Rodriguez, Adsorption of cadmium(II) from aqueous solution on natural and oxidized corncob, Sep. Purif. Technol. 45 (2005) 41–49.
- [35] Z. Aksu, I.A. Isoglu, Removal of copper(II) ions from aqueous solution by biosorption onto agricultural waste sugar beet pulp, Process Biochem. 40 (2005) 3031–3044.
- [36] S. Kundu, A.K. Gupta, Arsenic adsorption onto iron oxide-coated cement (IOCC): regression analysis of equilibrium data with several isotherm models and their optimization, Chem. Eng. J. 122 (2006) 93–106.
- [37] G.Y. Yang, L. Zhu, Y.H. Li, H.K. Li, R.P. Han, Analysis of FT-IR, XRD and SEM about natural zeolite, Acta Anyang Normal College 2 (2006) 77–78.
- [38] D.C.K. Ko, J.F. Porter, G. McKay, Optimized correlations for the fixedbed adsorption of metal ions on bone char, Chem. Eng. Sci. 55 (2000) 5819–5829.
- [39] K. Vasanth Kumar, S. Sivanesan, Isotherms for Malachite Green onto rubber wood (*Hevea brasiliensis*) sawdust: comparison of linear and non-linear methods, Dyes Pigments 72 (2007) 124–129.